## A Continuum of Molecular Weight Distributions Applicable to Linear Homopolymers

WALTER E. GLOOR, Hercules Incorporated, Wilmington, Delaware 19899

## Synopsis

An array or continuum of molecular weight distributions was set up, based upon the numerical solutions found for the theoretical log-normal (LN) and generalized exponential (Gex) distribution functions, for a range of  $M_w/M_n = H$  ratios. For the Gex distributions, m > 0 in the continuum, and the theoretical Schulz-Zimm and Tung-Weibull distributions, in which  $m \ge 1$  for  $H \le 31$ , are located within the continuum. The LN distribution is the broadest, and the Gex-related distributions become narrower as the numerical value of m increases. From literature data for polystyrene, poly(vinyl chloride), linear polyethylene, and polypropylene, one can assign to these polymers specific molecular weight distributions that fall within the continuum.

Several known distribution functions can be assembled into an array or continuum of molecular weight distributions (MWD's) by comparing the numerical solutions of theoretical formulas for certain ratios based on average molecular weights. Literature data giving such molecular weight data for a number of homopolymers fit into the continuum. This defines the specific MWD pertaining to each of the homopolymers.

The first step in developing the continuum was to find theoretical formulas for  $M_z$ ,  $M_w$ ,  $M_v$ , and  $M_n$ , values for which are usually given by reports characterizing polymers, and then to set up, in consistent symbols, formulas for  $M_w/M_n$ ,  $M_z/M_w$ ,  $M_z/M_n$ , and  $M_w/M_v$ . For convenience, the first two of these ratios will hereafter be designated as H and  $H_z$ , respectively, and  $M_z/M_n = H \times H_z$ .

In the form of the generalized exponential (Gex) distribution function given by Peebles,<sup>1</sup> the three parameters k, m, and y are considered to be related to distribution breadth, location, and the specific polymer, respectively. When m = 1, the Gex distribution becomes that of Schulz-Zimm; when m = k + 1, it is equivalent to the Tung-Weibull distribution. These are all unimodal distributions. Formulas for  $M_z$ ,  $M_w$ , and  $M_n$  are given by Peebles<sup>1</sup> and Tung<sup>2</sup> in terms of the three parameters. These authors also give formulas for  $M_v$  using the three parameters plus a, the exponent in the Mark-Houwink equation linking intrinsic viscosity of a polymer with its  $M_v$ .

When the ratios H and  $H_z$  are set up in terms of the three parameters, the polymer-specific y cancels out, giving H and  $H_z$  in terms of k and m; for  $M_w/M_v$ , only k, m, and a remain in the formulas, as shown in Table I.

© 1975 by John Wiley & Sons, Inc.

lated MWD's <sup>a</sup>	Tung-Weibull, $m = k + 1$	$\Gamma[(k+2)/(k+1)] \times \Gamma[k/(k+1)]$	$\frac{\Gamma[(k+2)/(k+1)]}{\{\Gamma[(k+a+1)/(k+1)]\}^{1/a}}$	$\frac{\Gamma[(k+3)/(k+1)]}{\Gamma[(k+2)/(k+1)]}$	
TABLE I Formulas for Ratios $H, M_w/M_s$ , and $H_s$ in Terms of $k$ and $m$ for Gez-related MWD's <sup>a</sup>	Schulz–Zimm, $m = 1$	(k + 1)/k	$\frac{(k+1)}{\Gamma[(k+a+1)]} \Big\}^{1/a}$	$\frac{(k+2)}{(k+1)}$	For these distributions $H_{-} < H_{-}$
Formulas for Ratios $H, M_w/^{1}$	MWD Gen. exponential	Ratios $H = \frac{\Gamma[(k+2)/m] \times \Gamma[k/m]}{\{\Gamma[(k+1)/m]\}^3}$	$M_{w}/M_{v} = \frac{\Gamma[(k+2)/m]/\Gamma[(k+1)/m]}{\left\{\frac{\Gamma[(k+a+1)/m]}{\Gamma[(k+1)/m]}\right\}^{1/a}}$	$H_s = \frac{\Gamma[(k+3)/m] \times \Gamma[(k+1)/m]}{\{\Gamma[(k+2)/m]\}^3}$	$\cdot$ II ] denotes meaning threated everyonic . For these distributions $H_{-} < H_{-}$

\*  $\Gamma[-]$  denotes gamma function of bracketed expression. For these distributions,  $H_s < H$ .

## CONTINUUM OF MWD'S

	Т	'A	B	$\mathbf{LE}$	Π	
--	---	----	---	---------------	---	--

Values of Gex Parameter $k$	Calculated for	Various Distributions	and Combinations of
	Gex Param	eter $m$ and $H$	

Distribution	H = 2	H = 3	H = 6	H = 11	H = 21	H = 31
$\overline{\text{Gex}, m = 0.2}$	6.3	3.7	1.95	1.25	0.85	0.67
m = 0.5	2.15	1.14	0.49	0.27	0.14	0.095
m = 1.0	1.0	0.50	0.20	0.10	0.05	0.033
Tung-Weibull	0.67	0.38	0.175	0.094	0.049	0.033
Gex, $m = 10$ .	0.43	0.23	0.098	0.05	0.025	0.017

TABLE III

Values of  $H_s/H$  and  $H_s \times H = M_s/M_n$  Calculated from Log-Normal and Gex Distribution Formulas Using k from Table II

	H = 2	H = 3	H = 6	H = 11	H = 21	H = 31
		<b>A</b> .	H <sub>s</sub> /H			
Log-normal	1.0	1.0	1.0	1.0	1.0	1.0
Gex, $m = 0.2$	0.91	0.83	0.61	0.45	0.30	0.23
m = 0.5	0.83	0.67	0.42	0.26	0.14	0.10
m = 1.0	0.74	0.56	0.305	0.173	0.092	0.064
Tung-Weibull	0.62	0.47	0.275	0.168	0.092	0.064
$\operatorname{Gex}, m = 10.$	0.58	0.42	0.22	0.12	0.063	0.043
		B. $H_{\star} \times$	H or $M_z/M$	M <sub>n</sub>		
Log-normal	4	9	36	121	441	961
$\operatorname{Gex}, m = 0.2$	3.6	7.3	22	55	132	218
m = 0.5	3.4	6.1	14.8	30	64	96
m = 1.0	3.0	5.0	11.2	21	41	61. <b>6</b>
Tung-Weibull	2.5	4.3	9.7	19.2	38.3	59.7
Gex, $m = 10$ .	2.45	3.8	7.8	14.5	27.5	40.5

When these formulas are evaluated systematically using a series of numerical values of m, H, or k as called for, Table II can be set up giving the theoretical value of k for each pair of assigned values of H and m. The formulas for  $H_z$  and for  $M_w/M_v$  can then be evaluated using the theoretical value of k pertaining to each pair of H and m values.

For the log-normal MWD, H is usually known from experiment,  $H_z = H$ , and  $M_w/M_v = H^{(1-a)/2}$  as shown by Chiang.<sup>3</sup>

To set up the continuum for polymers whose  $M_s$  is not known, the theoretical values of H and  $H_z$  in the log-normal and Gex distributions are calculated, the ratio  $H_z/H$  and the product  $H \times H_z$  are found, and these measures are tabulated against H over the range of MWD forms considered, as shown in Table III. Since some polymer characterizations report  $M_z: M_w: M_n$ , Figure 1 shows a log-log plot of the theoretical values for  $H \times H_z$  versus H in more complete form, illustrating the range of the continuum of MWD's.

Rudin<sup>4</sup> published formulas relating known  $M_z$ ,  $M_w$ , and  $M_n$  of a polymer to its characterization in terms of skewness and asymmetry of its distribution. Log-log plots of these two measures for a series of hypothetical

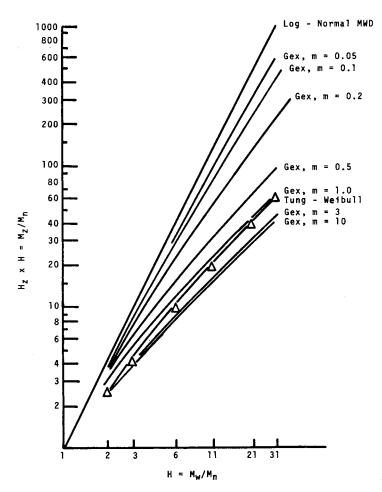


Fig. 1. Theoretical relations between  $M_s/M_n$  and H for various molecular weight distributions (MWD's).

polymers of constant  $M_n$  following the various distributions show a strong resemblance to Figure 1 with respect to position, linearity, and deviations of the lines for the Gex-related MWD's from log normal as H increases.

Theoretical values for  $M_w/M_s$  using several values of a also were calculated; for each value of a, log-log plots of  $M_w/M_s$  versus H gave straight lines for the log-normal MWD, while the Gex-related MWD's again gave lines concave to the abscissa, departing more from log-normal as m increases, as shown in Figure 2. These relations are useful to establish a distribution when  $M_z$  is unknown, or to check the accord between fractionation and viscometric data in assigning an MWD to a polymer. Each group of lines calculated for a specific value of a in Figure 2 represents the continuum for that value a only.

Using this approach, it is possible to assign a specific MWD to many whole homopolymers using literature values of their average molecular

	Assigned	using $M_s/M_n$	Assigned using $M_w/M_v$		
Sample	m	MWD	m	MWD	
IUPAC, * PS <sup>6</sup>	1.1	S–ZÞ	0.8	near S-Z	
IUPAC, PVC <sup>5</sup>	1.0	S-Z	$\sim 0.2$	near L–N°	
NBS 1475, HDPE <sup>8</sup>	0.07	L–N	0.05	L-N	
HDPE No. 27	0.03	L–N	0.26	near L-N	
PP sample C <sup>8</sup>	0.10	near L–N	no data	on $M_{r}$ shown	
IUPAC broad HDPE <sup>5</sup>	no M	reported	0.08	L-N	
HDPE No. 69	no M	, reported	1.7	near T-W	
HDPE No. 99		reported	0.23	near L–N	
PP sample E-1 <sup>10</sup>	no M	reported	$\sim 7$	Gex	
PP sample E-2 <sup>10</sup>	no M	reported	0.6	Gex	
PP sample E-4 <sup>10</sup>	no M	, reported	0.05	LN	

 TABLE IV

 Assignment of MWD to Polymers from Literature Data Given for Them

• Study of MWD of commercial polymers by International Union of Pure and Applied Chemistry.

<sup>b</sup> Schulz-Zimm MWD.

° Log-normal MWD.

<sup>d</sup> Tung-Weibull MWD.

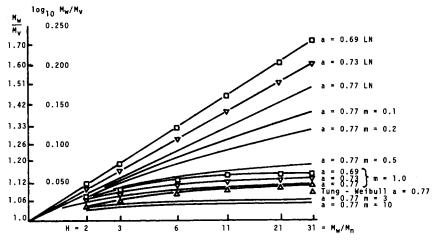


Fig. 2. Theoretical relations between  $M_w/M_v$  and H for various molecular weight distributions (MWD's).

weights. Table IV gives a few such assignments using  $M_z$ ,  $M_w$ , and  $M_n$ or  $H_z/H$  as reported for polystyrene (PS),<sup>5</sup> poly(vinylchloride) (PVC),<sup>5</sup> linear polyethylene (HDPE),<sup>6,7,9</sup> and polypropylene (PP).<sup>8,10</sup> The assignments using  $M_z$  data gave the anticipated distributions: Schulz-Zimm for PS and PVC, and near log-normal for the polyolefins. Except for PVC, the assignments made using  $M_z$  were similar; agreement was even poorer for the nonlinear poly(vinyl acetate) reported in reference 5. As an example of an assignment, the PS sample had  $M_z: M_w: M_n = 5.7:3.4:1$ ; at H = 3.4 of Figure 1,  $M_z/M_n$  of 5.7 is just below the line m = 1, leading to the assignment of m = 1.1 to this sample. Data upon other polymers for which only H and  $M_r$  were given illustrate the range of distributions found in the data surveyed.

Noteworthy are the HDPE samples 6 and 9 of Wesslau,<sup>9</sup> made using Ti ester and Ti halide catalysts, respectively, which conform to the Tung-Weibull and log-normal MWD's attributed to them by that author. The PP samples E-1, E-2, and E-4 made by Yamaguchi<sup>10</sup> in the presence of different amounts of hydrogen follow quite different MWD's. Yamaguchi described their MWD's by means of the f-factor correction to the lognormal distribution of Davis, Tobias, and Peterli,<sup>11</sup> reporting *f*-factors of 1.28, 1.05, and 1.0, respectively, for them. The values of m shown for them in Table IV follow the same trend. The usual measure of polymer heterogeneity H reported for samples E-1 and E-2 was 7.4 and 6.7; it is of interest to calculate polydispersity g; from Hosemann and Schramek,<sup>12</sup> for them. Tung<sup>2</sup> gives this in a form equivalent to  $g = (H_z - 1)^{1/2}$ , which takes MWD into account. The MWD assignments for the two samples in Table IV and their H values enable us to estimate their  $H \times H_z$  values, from which  $H_z$  values of 1.22 and 2.32 result, their polymolecularities g becoming 0.47 and 1.15, quite the reverse of the usual measures.

The various forms of the continuum shown above enable one to assign specific MWD's to several linear homopolymers that follow unimodal distribution functions. It indicates that the log-normal MWD is broader than Gex-related MWD's where m > 0 and that, as m increases, these distributions narrow. It enables one to assign a specific Gex MWD of parameter m to such polymers, fills the gaps in the continuum between the log-normal, Schulz-Zimm, and Tung-Weibull distributions, and extends beyond them. It provides a definite picture of the interrelationships of the three distributions named. Application of the continuum to real polymers suggests that it offers (1) a simple way of characterizing many polymers, (2) a simpler way of characterizing deviations from the lognormal MWD than do f-factors, (3) a way of following the effect of polymerization conditions upon the heterogeneity of the product, and (4) a better way of comparing distribution breadth of polymers which do not follow the same MWD.

We hope to publish a more complete description of the material outlined in this note.

## References

1. L. H. Peebles, Molecular Weight Distribution in Polymers, Wiley-Interscience, New York, 1971, pp. 15-27.

2. L. H. Tung, in *Polymer Fractionation*, M. R. Cantow, Ed., Academic Press, New York, 1967, pp. 383-384, 401.

- 3. R. Chiang, J. Polym. Sci., 36, 95 (1959).
- 4. A. Rudin, J. Chem. Educ., 46, 595 (1969).
- 5. C. Strazielle and H. Benoit, Pure Appl. Chem., 26, 451 (1971).
- 6. C. A. J. Hoeve et al., J. Res. Nat. Bur. Stand., 76A, 137 (1972).
- 7. C. J. Stacy and R. Arnett, J. Polym. Sci., A-2, 167 (1964).

8. D. P. Thomas, Polym. Eng. Sci., 11, 306 (1971).

- 9. H. Wesslau, Makromol. Chem., 26, 96 (1958); ibid., 26, 102 (1958).
- 10. K. Yamaguchi, Makromol. Chem., 132, 143 (1970).
- 11. T. E. Davis, R. L. Tobias, and E. B. Perterli, J. Polym. Sci., 56, 485 (1962).
- 12. R. Hosemann and W. Schramek, J. Polym. Sci., 59, 13 (1962).

Received December 5, 1973 Revised July 10, 1974